5/22

SPLIT

DART AEROSPACE LTD	Work Order:	23243 A
Description: Bearing	Part Number:	D3284-011
Drawing: D3284 Rev. A	Qty:	104
		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	10	05/05/09	10
2	PG	Issue P/O: to Eagle Copters Order P/N: 205-060-101-001 Certificate of Conformity is required	h	554509	ió
3	RG	Receive and Inspect for transit damage Ensure the Certificate of Conformity is attached	CZ	05/05/11	4
4	ST	Identify and Stock		05/05/11	y
5	AC	Cost / part: _28437	16	osladia	1
6	DC	Close W/O 280-25 Inspect Level 21	TA)	05.05.16	4

Rev	Date	Change	Revised By	Approved
Α	04.05.13	New Issue	KJ/DS	1



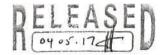
Dart Aerospace Ltd

W/O:			WC	ORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	<u> </u>								
NCR:		1	WORK ORDI	ER NON-CONFORMANO	CE (NCF	₹)			
		Description of NC Corrective Action Section B				Verifi	Verification	Approval	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign 8 Date	Sect	tion C	Design Mgr	QC Inspector
Part No	o:	PAR #:	Fault Categor	y: NCR: Y	es No	DQA: _		Date: _	
NOTE: D	ate & initia	al all entries			A: N/C C	losed:		Date:	





DESIGN	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANA	
CHECKED	APPROVED	DRAWING NO.	REV. A
#	all	D3284	SHEET 1 OF 1
DATE		TITLE	SCALE
04.05.06	<u></u>	ADJUSTABLE ENGINE MOUNT	1:1
A	04.05.06	NEW ISSUE	



SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY RET'URN TO **ENGINEERING UNCONTROLLED COPY** SUBJECT TO AMENDMENT

WITHOUT NOTICE WORK ORDER

NO. 23243

Job Costing Report

Dart Aerospace Lte Hawkesbury	d.		to Breconner	May 09, 02:16 p		
Work Order No Project Name Project For Work Order Type Main WO Number House Part Number Description : Be Manufactured : Ye Amount Req'd : Amount Done : Start Date Est Finish Date Act Finish Date Drawings Reqd Ok for Approval	earing fes 10 0 : 05-09-05 : 05-31-05 : : No		Department Cod Burden Flags WO Status Invoice State Invoice Date Invoice Number Invoice Amount Order Entry No OE Value Est Mark Up Actual Mark Up	: NNNNNN: Open : Not Ir : : : : : : : : : : : : : : : : : : :	0.00 0.00 0.00 0.00%	
Approval Rec'd	Í		\$0 Posted to F			
	Estimated	Actual		osted	To Post	
Material Cost	: 0.00	0.00	0.00	0.00	0.00	
Engineering Hours	10 이번 어린 것은	0.00	0.00	2022		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00	
Production Hours Production Cost	: 0.00 : 0.00 : 0.00	0.00	0.00 0.00 0.00	0.00	0.00	
Packaging Hours Packaging Cost	: 0.00	0.00	0.00	0.00	0.00	
OverHead Hours	: 0.00	0.00	0.00			
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00	
CNC Hours	: 0.00	0.00		01 1210		
CNC	: 0.00	0.00		0.00	0.00	
Misc. Hours	: 0.00	0.00	0.00	0.00	0.00	
Misc.	: 0.00	0.00	0.00	0.00	0.00	

		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00

Total Cost : 0.00 0.00 0.00

Mark up : 0.000 0.000

Selling Cost : 0.00 0.00

: 0.00 0.00 0.00

Burden